


PAGE 1 (2)	Spare parts list for Iro IWF 1131.02.xx C and 1131.02.xx PLUS. The position numbers correspond to ref. no. 31-8911-0201-07/0103 exploded view.	REF. NO. 31-8921-0211-12/0103	
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Valid from serial no. 01022633

Parts specific only to certain models are identified with ☐ in the centre column. C = 1131-C and Plus = 1131 Plus. Unmarked positions are common to all feeder models.

POS	PART NO	DESCRIPTION	C	PLUS	REMARKS
1	900.0464	SCREW			
2	31.0265	WASHER			
3	900.2072	WASHER			
4	900.1013	NUT			
5	31.0738.0027	MOTOR COMPL.	☐		Only for 1131-C
5	31.0738.0037	MOTOR COMPL.		☐	Only for 1131 Plus
6	900.4042	BEARING			
7	31.0212	VALVE COMPL. INCL. EYELET			
8	900.6101	EYELET			
9	900.9344	CONNECTOR			
10	31.0719	PROXIMITY SWITCH	☐		Only for 1131-C
10	121.0047.001	PROXIMITY SWITCH		☐	Only for 1131 Plus
11	900.0081	SCREW			
12	125.0503.0600	CABLE 0,6m	☐		Only for 1131-C
12	125.0503.1750	CABLE 1,75m	☐		Only for 1131-C
12	125.0503.2300	CABLE 2,3m	☐		Only for 1131-C
12	27.0243.0600	CABLE 0,6m		☐	Only for 1131 Plus
12	27.0243.1200	CABLE 1,2m		☐	Only for 1131 Plus
13	31.0736.00018	CIRCUIT BOARD	☐		Only for 1131-C
13	31.0884.0000H	CIRCUIT BOARD		☐	Only for 1131 Plus
14	900.0218	SCREW			
15	31.0841	SEAL			
16	31.0225.102	MAGNET COMPL. WITH CABLE			
16	31.0225.122	MAGNET COMPL. (CrNi) WITH CABLE			
16	31.0025.102	MAGNET COMPL.			
16	31.0025.122	MAGNET COMPL. (CrNi)			
17	900.0097	SCREW			
18	900.2099	WASHER			
19	31.0763	COVER COMPL.			
20	900.0340	SCREW			
21	31.0868	YARN RESERVE SENSOR COMPL.			
22	900.0179	SCREW			
23	31.0867	WINDING SENSOR			
24	31.0803	SCREW			
25	31.0764	MAGNET CHASSIS			
26	900.9064	O-RING			
27	900.0075	SCREW			
28	900.0179	SCREW		☐	Only for 1131 Plus
29	31.0788	SEAL			
30	31.0218	MAGNET HOLDER COMPL.			
31	31.0435	CLAMP			
32	900.9314	KEY			
33	900.4045	BEARING			
34	31.0688	CONE SUPPORT			
35	900.0117	SCREW			
36	31.0739	CONE COMPL.			
37	31.0686	CONE CLAMP			
38	900.0414	SCREW			
39	900.0498	SCREW			
40	31.0740	SCREW			
41	900.6165	EYELET COMPL.			
42	900.9017	CIRCLIP			
43	900.9014	CIRCLIP			
44	31.0737	WINDING DISC COMPL.			
45	25.0078	EYELET			
46	25.0081	EYELET HOLDER			
47	900.9339	O-RING			
48	31.0561	SPACER			
49	900.4044	BEARING			
50	31.0560	SPACER			
51	31.0744	SPOOLBODY HUB INCL.BEARING			
53	31.0786	MAGNET RING COMPL. INCL POS. 56,57			
54	31.0779.001	FIXED FINGER			

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IRO AB HAT DAS RECHT, DEN INHALT OHNE VORHERIGE ANKÜNDIGUNG ZU ÄNDERN.

PAGE 2 (2)	Spare parts list for Iro IWF 1131.02.xx C and 1131.02.xx PLUS. The position numbers correspond to ref. no. 31-8911-0201-07/0103 exploded view.	REF. NO. 31-8921-0211-12/0103	
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POS	PART NO	DESCRIPTION	C	PLUS	REMARKS
55	31.0866	MAGNET FINGER COMPL. INCL. POS. 60,61,62			
56	900.0372	SCREW			
57	31.0219	MAGNET HOLDER COMPL.			
58	900.2091	WASHER			
60	31.0847	BRUSH			
61	31.0715	CLAMP			
62	900.0506	SCREW			
63	31.0573	INCLINED HUB			
64	31.0638	RING			
65	31.0759	BELLOWS			
66	31.0574	SPACER			
67	31.0787	HUB FOR TRANSPORT FINGER INCL. BEARING			
68	31.0835	YARN TRANSPORT FINGER			
69	31.0710	SPACER			
70	31.0748	ADJUSTMENT WASHER COMPL.			
71	20.0042	NUT			
72	900.2149	SHIM			
73	31.0577	COUNTER WEIGHT			
74	25.0459	COLLAR COMPL.			
75	31.0555	SCREW			
76	31.0857	COVER			
77	900.0117	SCREW			
78	31.0750	GUIDE			
	900.0518	SCREW (To lock the statorto the motorhouse)			(Not on the exploded view)